

Date: Friday, 01/08/2008 10:44:40 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: CENTER BRACKET KIT (3)
<b>Job Number</b>	: 40914		
<b>Estimate Number</b>	: 12229		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D407301011
<b>This Issue</b>	: 01/08/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: N/A
<b>First Issue</b>	: / /	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 33400	<b>Drawing Revision</b>	: N/A
	<b>Type</b>	<b>Material</b>	:
	: PURCHASED PARTS	<b>Due Date</b>	: 30/08/2008
<b>Written By</b>	:	<b>Qty:</b>	1
<b>Checked &amp; Approved By</b>	: <u>JUL 08.8.05</u>	<b>Um:</b>	Each
<b>Comment</b>	: Est. A 01.03.07 New issue EC		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Type label per PPP D407-301-011

S 08/08/06

2.0

AN413A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

6 AN4-13A Bolt

M107959

SD

3.0

AN960JD416

Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

6 AN960JD416 Washer

M108161

SD

4.0

MS21042L4

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Nut

Pick:

Qty Part Number Description Batch

6 MS21042L4 Nut (or L04)

M107478

8/8/5

SD

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date:  
User:

Friday, 01/08/2008 10:44:40 AM  
Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CENTER BRACKET KIT (3)

Job Number: 40914

Part Number: D407301011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D2764

Cross Beam



~~629885~~ B33586



SP

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Cross Beam

6.0

D2796

Cross Beam



(A)

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Cross Beam  
Pick:

Qty Part Number  
1 D2796

Description  
Middle cross beam

Batch  
B29886

8/8/5

SP

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/8/6 (X)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



(X)

Comment: PACKAGING RESOURCE #1  
Package as per PPP D407-301-011  
Identify and Stock  
Location: A

8/8/6

SP

9.0

QC21

FINAL INSPECTION/W/O RELEASE



(1)

Comment: FINAL INSPECTION/W/O RELEASE

12/08/07

Job Completion



mf 08-08-07

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D407-301	REV. A SHEET 1 OF 1
DATE 01.02.23		TITLE CENTER BRACKET KITS	SCALE NTS
A	01.02.23	NEW ISSUE	

Qty -011	Qty -013	Part No.	Description
X		D407-301-011	CENTER BRACKET KIT (3), 206L/L1/L3/L4/407
	X	D407-301-013	CENTER BRACKET KIT (2), 206A/B
2	2	D2764	CROSS BEAM
1		D2796	MIDDLE CROSS BEAM
6	4	AN4-13A	BOLT
6	4	AN960JD416	WASHER
6	4	MS21042-4	NUT (OR MS21042L4)

SHOP COPY  
RETURN TO  
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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40914

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Date: Tuesday, 05/08/2008 2:59:45 PM  
User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CENTER BRACKET KIT (3)
Job Number	: 40914		
Estimate Number	: 12229		
P.O. Number	:	Part Number	: D407301011
This Issue	: 05/08/2008 S.O. No. :	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 01/08/2008 Type : PURCHASED PARTS	Drawing Revision	: N/A
Previous Run	: 33400	Material	:
Written By	:	Due Date	: 30/08/2008 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	: Est. A 01.03.07 New issue EC		

## Additional Product

REFERENCE ONLY

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Type label per PPP D407-301-011

JUD 08-8-04

2.0 AN413A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

6 AN4-13A Bolt

Job Completion

